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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No : 0024015
Project Name : pB67-43001-287 X
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-287
Description : inner tube guide
Manufactured : No
Amount Req'd : *✓ R*
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD	Work Order:	24015
Description:	Part Number:	B67-43001-287
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	S.G	Audited by:	J.W.	Prototype Approval:	N/A
Date:	05/09/20	Date:	05/09/20	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	84015
Description: Tube Guide	Part Number:	B67-43001-287
Dwg: B67-43001 Rev B	Qty:	20.17 Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	(L)	05-09-02	17
2.		Cut to length as per. Dwg B B67-43001.			
		Met 6061-T6 Ø1125" x .058" wall Tubing.	Batch: M17432	JG	05/09/20 17
3		Return.		JG	05/09/20 17
4	QC	Dimensional Check.		JG	05/09/20 17
5	FP	Chemical Composition Test as. per. Mil-QSI 9055 4.1.	EC	05-09-27	17
6.	FP	Power Coat Graph Sampled (9.3.5.9) as per part QFI 0554-3 Mark Inside			
7		QES QC3 Request Power Coat			
8.	ST	Release to Stock		Q	05-09-27 17
9	QC	Cost/Part 2.92 2.92	QAC	05-09-30	17
10	QC	Close up lead 21.	Q	05/09/30	17

Rev	Date	Change	Revised By	Approved
				JLH

8 7 6 5 4 3 2 1

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D

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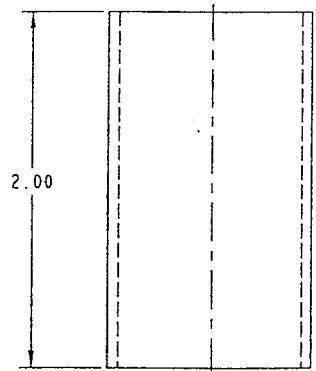
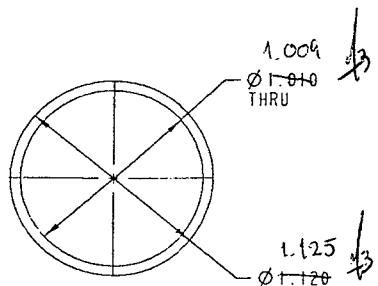
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-287 INNER TUBE GUIDE, BLADE POSITIONER

MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

1.125 C.D. X 0.058 WALL

PRINTED ONLY

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 B
SCALE: 1:1 SHEET 35 of 45

ORIGINAL

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